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# **PCT**

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(72) Inventors; and

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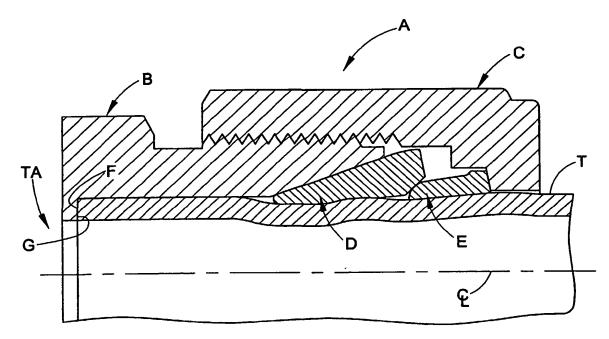
(74) Agent: MCKNIGHT, Douglas, B.; Calfee, Halter & Griswold LLP, 800 Superior Avenue, Cleveland, OH 44113 (US).

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

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[Continued on next page]

### (54) Title: ULTRASONIC TESTING OF FITTING ASSEMBLY



(57) Abstract: Apparatus and method for determining relative and/or absolute axial position of a conduit end within a fluid coupling includes application of input ultrasonic energy in the form of transient shear waves and analyzing the reflected energy. Application of the input energy collected at different radial positions about a first axial location is used with wavelet based correlation techniques to better analyze the reflected energy signals. Quality of the abutment between the conduit end and a surface associated with the coupling may also be determined as a separate or combined feature of the axial position determination.

03/106993 A2





# Recidentation 15 dec 2004

	From the INTERNATIONAL SEARCHING AUTHORITY	PCI				
,v	To: CALFEE, HALTER & GRISWOLD LLP Attn. McKnight, Douglas B. 800 Superior Avenue Cleveland, Ohio 44113 UNITED STATES OF AMERICA	NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL SEARCH REPORT OR THE DECLARATION (PCT Rule 44.1)				
	Applicant's or agent's file reference	Date of mailing (day/month/year) 14/07/2004				
	22188/06651	FOR FURTHER ACTION See paragraphs 1 and 4 below				
	International application No. PCT/US 03/19133	International filing date (day/month/year) 17/06/2003				
	Applicant					
	SWAGELOK COMPANY					
	The applicant is hereby notified that the International Search Report has been established and is transmitted herewith.  Filing of amendments and statement under Article 19: The applicant is entitled, if he so wishes, to amend the claims of the International Application (see Rule 46):  When? The time limit for filing such amendments is normally 2 months from the date of transmittal of the International Search Report; however, for more details, see the notes on the accompanying sheet.					
	Where? Directly to the International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Fascimile No.: (41–22) 740.14.35  For more detailed instructions, see the notes on the according to the control of the contr					
	2. The applicant is hereby notified that no International Search Report will be established and that the declaration under Article 17(2)(a) to that effect is transmitted herewith.					
	3. With regard to the protest against payment of (an) additional fee(s) under Rule 40.2, the applicant is notified that:  the protest together with the decision thereon has been transmitted to the International Bureau together with the applicant's request to forward the texts of both the protest and the decision thereon to the designated Offices.					
	no decision has been made yet on the protest; the ap	plicant will be notified as soon as a decision is made CKETE				
	4. Further action(s): The applicant is reminded of the following:	JUL 2 0 2004				
Case Numbe	Shortly after 18 months from the priority date, the international a  If the applicant wishes to avoid or postpone publication, a notice priority claims must reach the International Bureau as provided completion of the technical preparations for international public  Ctry Case Action Due Date	e of withdrawal of the international application, or by the it is DODO tin Rules 90 <i>bis</i> .1 and 90 <i>bis</i> .3, respectively, before the cation.				
221880	665 Within 19 months from the priority date, a demand or internation wishes to postpone the entry into the national phase until 30 me	nal preliminary examination must be filed if the applicant onths from the priority date (in some Offices even later).				
	PCTVBea20mRetperform the priority date, the applicant must perform before all designated Offices which have not been elected in the priority date or could not be elected because they are not bound	orm the prescribed acts for entry into the national phase he demand or in a later election within 19 months from the				
	Name and mailing address of the International Searching Authority	Authorized officer				

Name and mailing address of the International Searching Authority European Patent Office, P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, 7 - 25 - 4 Fax: (+91-70) 940-9016

Cora Dreyer

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These Notes are intended to give the basic instructions concerning the filing of amendments under article 19. The Notes are based on the requirements of the Patent Cooperation Treaty, the Regulations and the Administrative Instructions under that Treaty. In case of discrepancy between these Notes and those requirements, the latter are applicable. For more detailed information, see also the PCT Applicant's Guide, a publication of WIPO.

In these Notes, "Article", "Rule", and "Section" refer to the provisions of the PCT, the PCT Regulations and the PCT Administrative Instructions respectively.

#### INSTRUCTIONS CONCERNING AMENDMENTS UNDER ARTICLE 19

The applicant has, after having received the international search report, one opportunity to amend the claims of the international application. It should however be emphasized that, since all parts of the international application (claims, description and drawings) may be amended during the international preliminary examination procedure, there is usually no need to file amendments of the claims under Article 19 except where, e.g. the applicant wants the latter to be published for the purposes of provisional protection or has another reason for amending the claims before international pbulication. Furthermore, it should be emphasized that provisional protection is available in some States only.

#### What parts of the international application may be amended?

Under Article 19, only the claims may be amended.

During the international phase, the claims may also be amended (or further amended) under Article 34 before the International Preliminary Examining Authority. The description and drawings may only be amended under Article 34 before the International Examining Authority.

Upon entry into the national phase, all parts of the international application may be amended under Article 28 or, where applicable, Article 41.

#### When?

Within 2 months from the date of transmittal of the international search report or 16 months from the priority date, whichever time limit expires later. It should be noted, however, that the amendments will be considered as having been received on time if they are received by the International Bureau after the expiration of the applicable time limit but before the completion of the technical preparations for international publication (Rule 46.1).

#### Where not to file the amendments?

The amendments may only be filed with the International Bureau and not with the receiving Office or the International Searching Authority (Rule 46.2).

Where a demand for international preliminary examination has been its filed, see below.

#### How?

Either by cancelling one or more entire claims, by adding one or more new claims or by amending the text of one or more of the claims as filed.

A replacement sheet must be submitted for each sheet of the claims which, on account of an amendment or amendments, differs from the sheet originally filed.

All the claims appearing on a replacement sheet must be numbered in Arabic numerals. Where a claim is cancelled, no renumbering of the other claims is required. In all cases where claims are renumbered, they must be renumbered consecutively (Administrative Instructions, Section 205(b)).

The amendments must be made in the language in which the international application is to be published.

#### What documents must/may accompany the amendments?

#### Letter (Section 205(b)):

The amendments must be submitted with a letter.

The letter will not be published with the international application and the amended claims. It should not be confused with the "Statement under Article 19(1)" (see below, under "Statement under Article 19(1)").

The letter must be in English or French, at the choice of the applicant. However, if the language of the international application is English, the letter must be in English; if the language of the international application is French, the letter must be in French.

Notes to Form PCT/ISA/220 (first sheet) (January 1994)

The letter must indicate the differences between the claims as filed and the claims as amended. It must, in particular, indicate, in connection with each claim appearing in the international application (it being understood that identical indications concerning several claims may be grouped), whether

- (i) the claim is unchanged:
- (ii) the claim is cancelled;
- (iii) the claim is new;
- (iv) the claim replaces one or more claims as filed:
- (v) the claim is the result of the division of a claim as filed.

# The following examples illustrate the manner in which amendments must be explained in the accompanying letter:

- [Where originally there were 48 claims and after amendment of some claims there are 51]:
   "Claims 1 to 29, 31, 32, 34, 35, 37 to 48 replaced by amended claims bearing the same numbers; claims 30, 33 and 36 unchanged; new claims 49 to 51 added."
- [Where originally there were 15 claims and after amendment of all claims there are 11]: "Claims 1 to 15 replaced by amended claims 1 to 11."
- [Where originally there were 14 claims and the amendments consist in cancelling some claims and in adding new claims]:
   "Claims 1 to 6 and 14 unchanged; claims 7 to 13 cancelled; new claims 15, 16 and 17 added." or
   "Claims 7 to 13 cancelled; new claims 15, 16 and 17 added; all other claims unchanged."
- 4. [Where various kinds of amendments are made]: "Claims 1-10 unchanged; claims 11 to 13, 18 and 19 cancelled; claims 14, 15 and 16 replaced by amended claim 14; claim 17 subdivided into amended claims 15, 16 and 17; new claims 20 and 21 added."

#### "Statement under article 19(1)" (Rule 46.4)

The amendments may be accompanied by a statement explaining the amendments and indicating any impact that such amendments might have on the description and the drawings (which cannot be amended under Article 19(1)).

The statement will be published with the international application and the amended claims.

### It must be in the language in which the international appplication is to be published.

It must be brief, not exceeding 500 words if in English or if translated into English.

It should not be confused with and does not replace the letter indicating the differences between the claims as filed and as amended. It must be filed on a separate sheet and must be identified as such by a heading, preferably by using the words "Statement under Article 19(1)."

It may not contain any disparaging comments on the international search report or the relevance of citations contained in that report. Reference to citations, relevant to a given claim, contained in the international search report may be made only in connection with an amendment of that claim.

# Consequence if a demand for international preliminary examination has already been filed

If, at the time of filing any amendments under Article 19, a demand for international preliminary examination has already been submitted, the applicant must preferably, at the same time of filing the amendments with the International Bureau, also file a copy of such amendments with the International Preliminary Examining Authority (see Rule 62.2(a), first sentence).

#### Consequence with regard to translation of the international application for entry into the national phase

The applicant's attention is drawn to the fact that, where upon entry into the national phase, a translation of the claims as amended under Article 19 may have to be furnished to the designated/elected Offices, instead of, or in addition to, the translation of the claims as filed.

For further details on the requirements of each designated/elected Office, see Volume II of the PCT Applicant's Guide.

Notes to Form PCT/ISA/220 (second sheet) (January 1994)

# - -

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference 22188/06651		of Transmittal of International Search Report 220) as well as, where applicable, item 5 below.					
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)					
PCT/US 03/19133	17/06/2003	17/06/2002					
Applicant							
SWAGELOK COMPANY							
This International Search Report has bee according to Article 18. A copy is being tra	n prepared by this International Searching Aut ansmitted to the International Bureau.	hority and is transmitted to the applicant					
This International Search Report consists  It is also accompanied by	of a total of sheets. a copy of each prior art document cited in this	s report.					
Basis of the report							
With regard to the language, the language in which it was filed, unl	international search was carried out on the ba ess otherwise indicated under this item.	sis of the international application in the					
the international search w Authority (Rule 23.1(b)).	ras carried out on the basis of a translation of t	he international application furnished to this					
b. With regard to any nucleotide an was carried out on the basis of the	d/or amino acid sequence disclosed in the in a sequence listing:	nternational application, the international search					
I 🗕	nal application in written form.						
filed together with the inte	rnational application in computer readable for	n.					
furnished subsequently to	this Authority in written form.						
furnished subsequently to	this Authority in computer readble form.						
the statement that the sub international application a	the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.						
the statement that the info furnished	rmation recorded in computer readable form i	s identical to the written sequence listing has been					
2. Certain claims were fou	nd unsearchable (See Box I).						
3. Unity of invention is lack	king (see Box II).						
4. With regard to the title,							
the text is approved as su	the text is approved as submitted by the applicant.						
X the text has been establish	X the text has been established by this Authority to read as follows:						
ULTRASONIC TESTING OF APPARATUS	FITTING ASSEMBLY FOR FLUID	CONDUITS WITH A HAND-HELD					
5. With regard to the abstract,							
the text is approved as sui	omitted by the applicant.						
	ned, according to Rule 38.2(b), by this Authori date of mailing of this international search rep						
6. The figure of the drawings to be publi	shed with the abstract is Figure No.	1					
X as suggested by the applic	cant.	None of the figures.					
because the applicant faile	ed to suggest a figure.	<del></del>					
because this figure better	characterizes the invention.						



Box III TEXT OF THE ABSTRACT (Continuation of item 5 of the first sheet)

Hand-held apparatus and method for determining relative and/or absolute axial position of a conduit end within a fluid coupling includes application of input ultrasonic energy in the form of transient shear waves and analyzing the reflected energy. Application of the input energy collected at different radial positions about a first axial location is used with wavelet based correlation techniques to better analyze the reflected energy signals. Quality of the abutment between the conduit end and a surface associated with the coupling may also be determined as a separate or combined feature of the axial position determination.

# **ERNATIONAL SEARCH REPORT**



Interna 11 Application No PCT 03/19133

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 G01N29/10 G01B17/00

According to International Patent Classification (IPC) or to both national classification and IPC

#### **B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols) I PC  $\,\,7\,$  G01N G01B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, INSPEC

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Υ	US 6 360 609 B1 (WOOH SHI-CHANG)	1,5-13
Α	26 March 2002 (2002-03-26) abstract; figures 1A,11 column 1, line 13 - column 8, line 41	2-4
Y	WO 99/31499 A (TRICORN GROUP PLC; MECON LIMITED (GB); GORMAN MICHAEL (GB); HARPER MA) 24 June 1999 (1999-06-24)	1,5-13
A	abstract; claim 11; figures 1-3,5 page 1, paragraph 1 - page 9, paragraph 1	2-4
Y	US 3 218 845 A (WORLTON DANIEL C) 23 November 1965 (1965-11-23)	1,5-13
A	the whole document	2-4
	-/	·

Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
Special categories of cited documents:  'A' document defining the general state of the art which is not considered to be of particular relevance  'E' earlier document but published on or after the international filing date  'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  'O' document referring to an oral disclosure, use, exhibition or other means  'P' document published prior to the international filing date but later than the priority date claimed	<ul> <li>'T' later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</li> <li>'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</li> <li>'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</li> <li>'&amp;' document member of the same patent family</li> </ul>
5 July 2004	Date of mailing of the international search report  14/07/2004
Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL - 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  Fax: (+31-70) 340-3016	Authorized officer  Uttenthaler, E

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# ERNATIONAL SEARCH REPORT



PCT 23/19133

C.(Continu	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	DEUTSCH V ET AL: "3.2 Ultraschallprüfgeräte" ULTRASCHALLPRUEFUNG: GRUNDLAGEN UND INDUSTRIELLE ANWENDUNGEN, 1997, pages 55-73, XP002279058 BERLIN HEIDELBERG NEW YORK	1,5-13 2-4
A	page 70, last paragraph; figure 3.34	2-4
Y	SADOWSKY J: "Investigation of signal characteristics using the continuous wavelet transform" JOHNS HOPKINS APL TECH. DIG. (USA), JOHNS HOPKINS APL TECHNICAL DIGEST, JULY-SEPT. 1996, JOHNS HOPKINS UNIV. APPL. PHYS. LAB, USA, vol. 17, no. 3, July 1996 (1996-07), pages 258-269, XP009032917 ISSN: 0270-5214 the whole document	8
A .	US 3 287 813 A (ZAHURANEC EMERY J ET AL) 29 November 1966 (1966-11-29) cited in the application the whole document	2-4
		<u>.</u> .

3

# **ERNATIONAL SEARCH REPORT**

on on patent family members

PCT 23/19133

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
US 6360609	B1	26-03-2002	WO	0163276 A1	30-08-2001
WO 9931499	A	24-06-1999	GB	2332274 A	16-06-1999
			AU	735710 B2	12-07-2001
			ΑU	1497199 A	05-07-1999
			CA	2312394 A1	24-06-1999
			EP	1038175 A1	27-09-2000
			WO	9931499 A1	24-06-1999
			US	6474165 B1	05-11-2002
US 3218845	Α	23-11-1965	NONE		
US 3287813	 А	29-11-1966	NONE		